



**Home Sewing Machine**  
**PARTS REFERENCE LIST**

**MODEL: NS40/NV30/ML750/NS30/NS30LE**  
**JS70E/NS20/NV20LE/NV20**

**CONFIDENTIAL**

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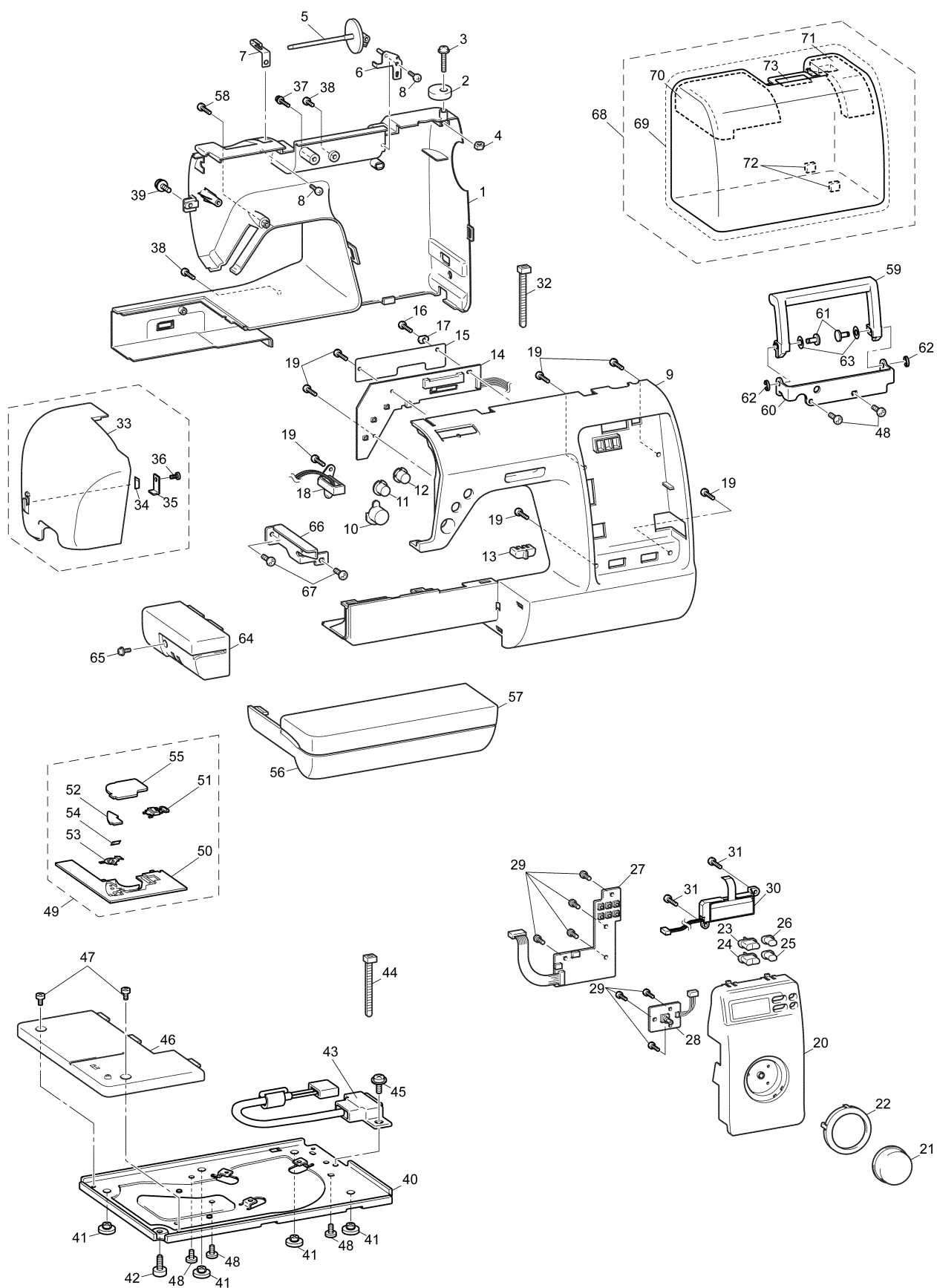
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**Note on parts:**

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued.  
Performance parts are the necessary parts to maintain the function of the sewing machine.

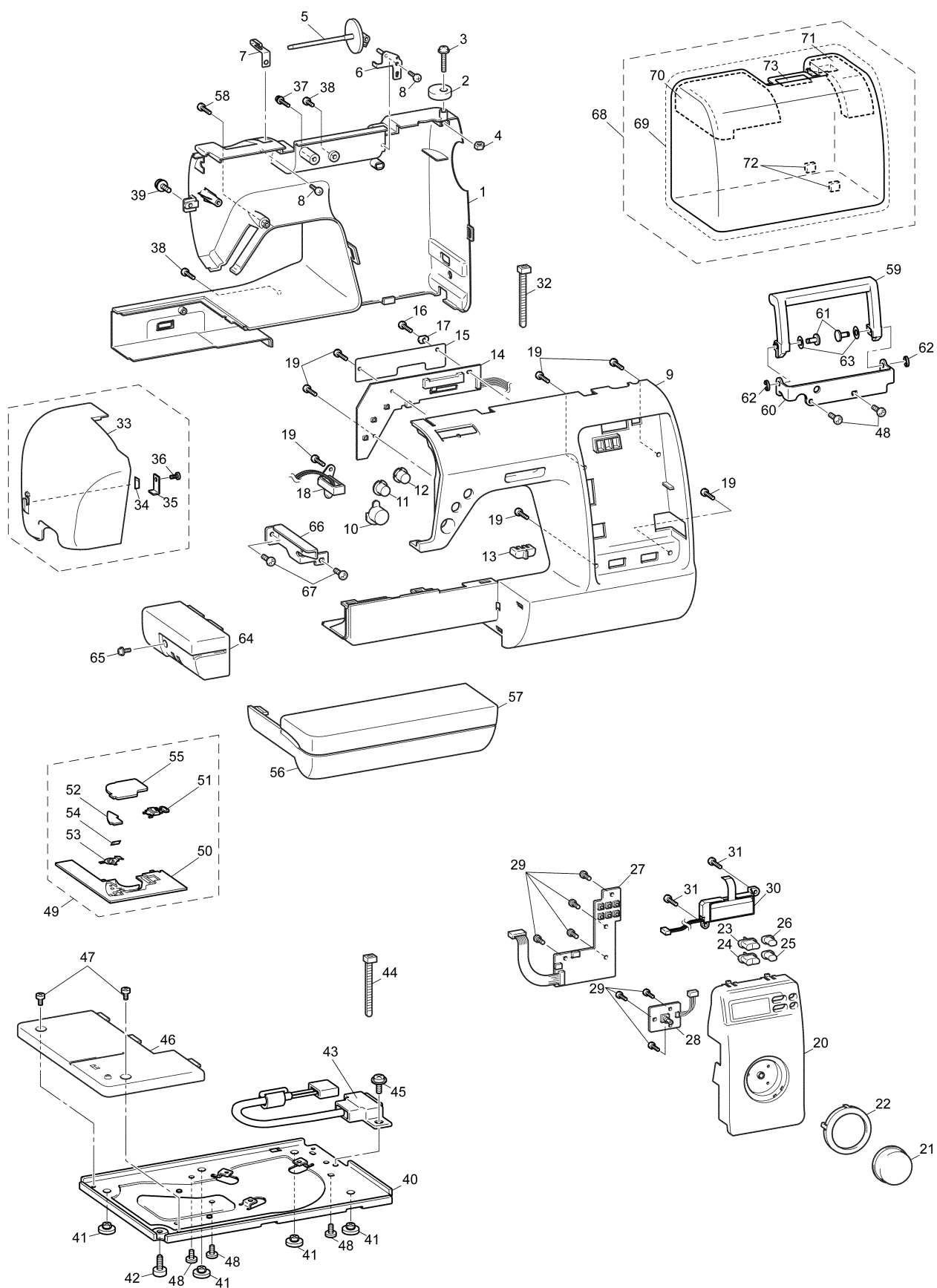
# (1) MAIN FRAME / COVER



## (1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE2479001	REAR COVER B		31	085311016	TAPTITE BIND B M3X10	
2	XC4517151	BOBBIN PRESSER	1000018473	32	X53169020	BAND	
3	0A4302006	SCREW PAN (S/P WASHER) M3X20		33	XE1433101	FACE PLATE (NS40, 20, NV20LE, NV20)	
4	021300106	NUT 1 M3			XE2488001	FACE PLATE (OTHER)	1000010873
5	XA1786053	SPOOL PIN		34	X80321021	NT LOWER THREAD CUTTER	
6	XE1394001	SPOOL PIN HOLDER ASSY		35	XE1435001	FACE PLATE CUTTER HOLDER	
7	XE1490101	THREAD GUIDE SUPPORTING PLATE	1000003936	36	138433021	TAPTITE, PAN B M3X6	
8	085311216	TAPTITE BIND B M3X12		37	087411416	TAPTITE CUP B M4X14	
9	XE2481001	FRONT COVER B (OTHER)		38	060400816	SCREW BIND M4X8	
	XE6556001	FRONT COVER NV20LE (NV20LE)	1000013975	39	XC7568051	SCREW, PAN (S/P WASHER) M4X14	
10	XE2482001	SS BUTTON		40	XE2235001	BASE PLATE	
11	XE1404001	REVERSE BUTTON		41	XA1805021	BASE RUBBER A	
12	XE1406001	NP BUTTON		42	XE1973001	ADJUSTING SCREW ASSY	
13	XE1408001	SV KEY TOP		43	XE2326001	INLET ASSY: M1 120 (NS40)	
14	XE1573101	SSVR PCB ASSY: M1			XE2327001	INLET ASSY: M1 230 (OTHER)	1000010873
15	XZ5058001	INSULATOR SHEET: M1 SSVR	1000007776	44	XE2839001	BAND	1000003208
16	085311216	TAPTITE BIND B M3X12		45	0A4400806	SCREW PAN (S/P WASHER) M4X8	
17	XC6363021	BOARD PRESSER		46	XE1438001	BASE PLATE COVER	
18	XE1846001	LED LAMP R SUPPLY: M1		47	XC7564021	SCREW, PAN (S/P WASHER) M3X6	1000008646
19	085311016	TAPTITE BIND B M3X10		48	X57908021	TAPTITE, BIND S M4X10	
20	XE2870001	FRONT PANEL L SUPPLY ASSY US (NS40: OTHER)		49	XD0354251	NEEDLE PLATE B ASSY	1000006037
	XE3575001	FRONT PANEL L SUPPLY ASSY RW (NS40 for RUNWAY MODEL)	1000004674	50	XD0355251	NEEDLE PLATE B	1000006037
	XE6561001	FRONT PANEL L SUPPLY ASSY NV20 (NV20LE, NV20)	1000013975	51	XC7371022	SLIDE BUTTON	
	XE2872001	FRONT PANEL M SUPPLY ASSY (NV30)		52	XD1666052	CUTTER COVER	
	XE3572001	FRONT PANEL M SUPPLY ASSY (ML750)	1000003630	53	XD1461051	NEEDLE PLATE COVER SPRING	
	XE3571001	FRONT PANEL L SUPPLY ASSY NS30 (NS30)	1000002552	54	X80321021	NT LOWER THREAD CUTTER	
	XE3624001	F PANEL M SUPPLY ASSY NS30LE (NS30LE)	1000005008	55	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
	XE5880001	F PANEL M SUPPLY ASSY JS-70E (JS70E)	1000010873	56	XE1440001	ACCESSORY TABLE	
	XE6278001	FRONT PANEL L SUPPLY ASSY NS20 (NS20)	1000013329	57	XE1441001	ACCESSORY TABLE DOOR	
21	XE2226001	SELECTING DIAL M		58	085301616	TAPTITE BIND P M3X16	
22	XE2230001	DIAL DECORATION PLATE M (NS40/ 20, NS30LE, NV20)		59	XE1447001	HANDLE	
	XE2230002	DIAL DECORATION PLATE M (NV30, ML750, NS30, NV20LE)	1000003630	60	XE1448001	HANDLE HOLDER	
23	XE1424101	FEED ADJUSTING BUTTON		61	XE1449001	HANDLE SHAFT	
24	XE1425101	ADJUSTING BUTTON		62	048040346	RETAINING RING E4	
25	XE1426001	REINFORCEMENT STITCH BUTTON		63	137713020	POLYESTER SLIDER	
26	XE2513001	TWIN NEEDLE BUTTON		64	XE1450001	FREE ARM COVER	
27	XE2190001	OPERATION PCB ASSY: M1YM		65	XC7566051	SCREW, PAN (S/P WASHER) M4X8	
28	XE2191001	DIAL PCB ASSY: M1YM		66	XC9746151	FREE ARM PLATE	
29	136681021	TAPTITE BIND B M3X8		67	060400616	SCREW BIND M4X6	
30	XE2336001	SINGLE LIGHT GUIDE ASSY: M1YM		68	XE2446001	CASE ASSEMBLY (NV30: OTHER, ML750, NS30, NS30LE, JS70E, NV20)	1000010873
					XE3307001	CASE ASSEMBLY (NV30: KOR)	1000003994
				69	XE3838001	BAG 750X600H (EXCEPT: NS40, NS20, NV20LE)	1000005912

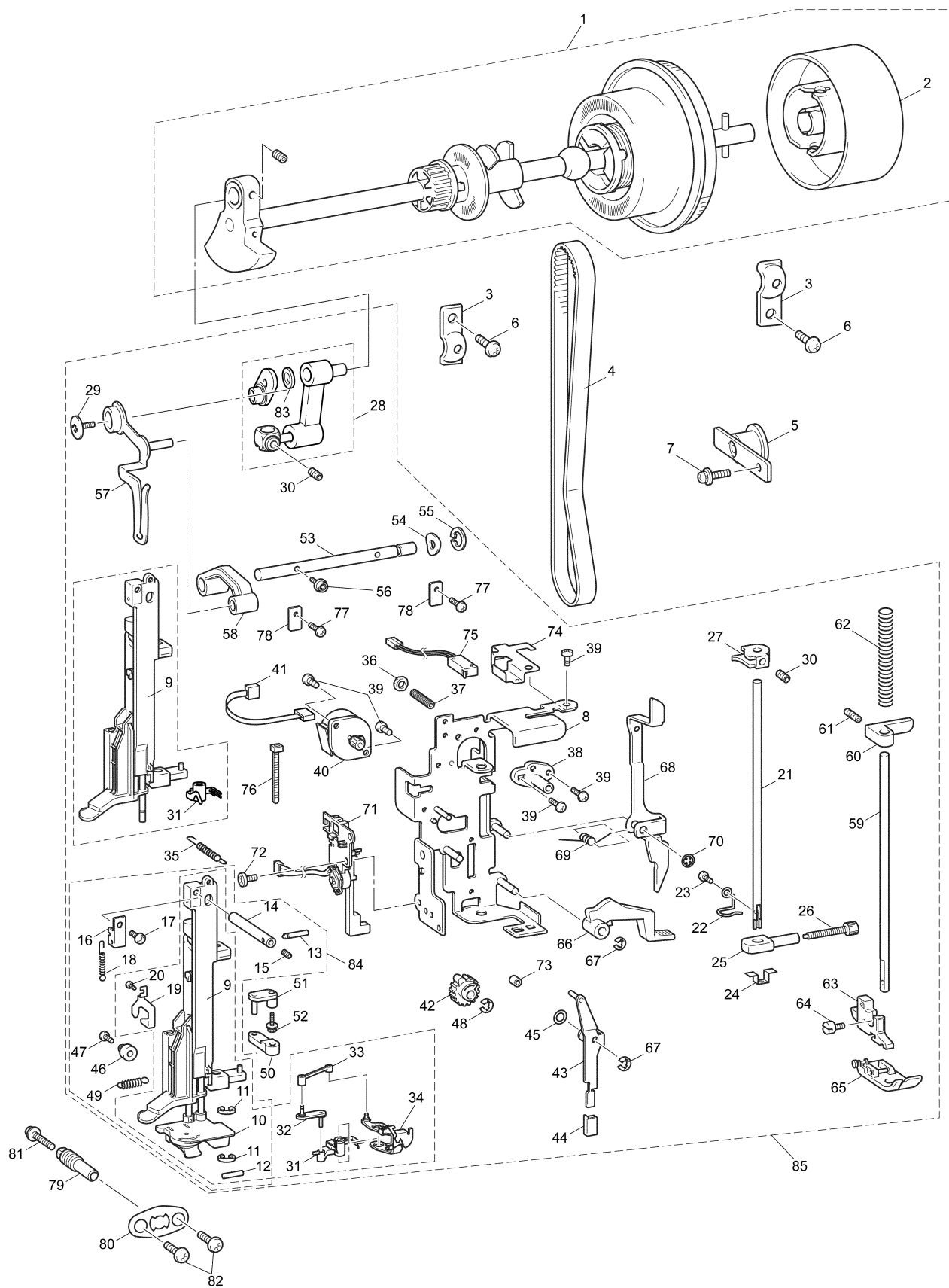
# (1) MAIN FRAME / COVER



### (1) MAIN FRAME / COVER

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## (2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

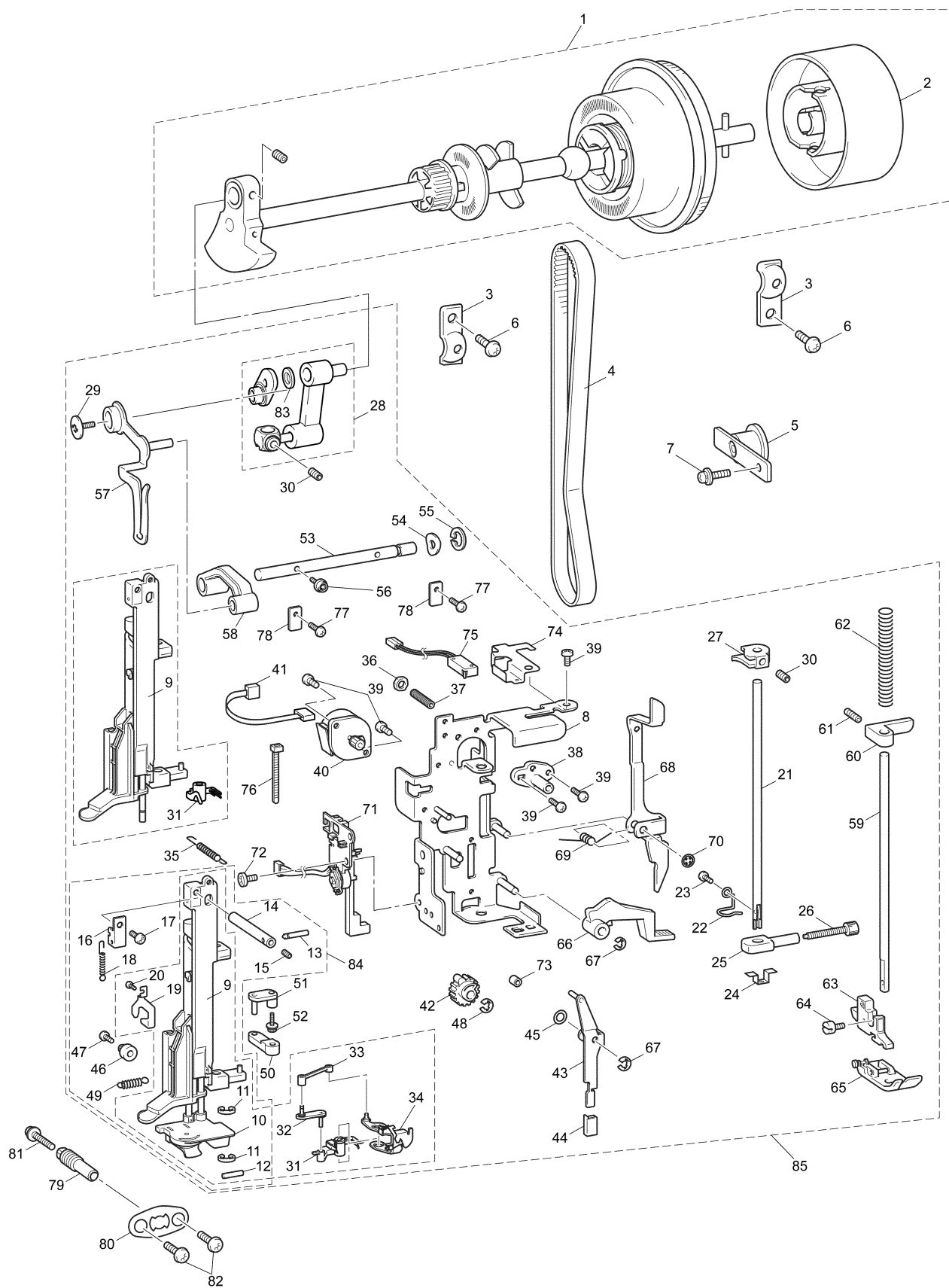


## (2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				33	XD1548151	LINK B (EXCEPT: NS40, NS20, NV20LE, NV20)	1000009134
1	XE3706001	UPPER SHAFT SUPPLY ASSY	1000006160	34	XE1465001	THREAD GUIDE ASSY (EXCEPT: NS40, NS20, NV20LE, NV20)	1000003630
2	XC2375051	PULLEY		35	XC2429021	SPRING	
3	132421021	BUSHING PRESSER		36	X56851021	LOCK NUT	
4	XC4869021	T BELT 420-5GT-6		37	014401232	SET SCREW SOCKET (CP) M4X12	
5	XE3581001	TENSION PULLEY ASSEMBLY	1000004695	38	XC8756021	SHAFT BUSHING	
6	X57908021	TAPTITE, BIND S M4X10		39	060300616	SCREW BIND M3X6	
7	138172021	SCREW, PAN(S/P WASHER)M4X10		40	XC8757021	Z PULSE MOTOR: M35SP-9N	
NEEDLE BAR / PRESSER FOOT UNIT				41	XC8733021	LEAD WIRE SUB ASSY, ZPM-LE	
8	XC8741121	BASE HOLDER ASSY	1000003523	42	XC8760020	Z ZIGZAG CAM	
9	XE2517101	NEEDLE BAR SUPPORTER ASSY (NS40, NS20, NV20LE, NV20)		43	XC8761121	Z ZIGZAG LEVER ASSY	1000003984
	XE1458101	NEEDLE BAR SUPPORTER ASSY (OTHER)	1000003630	44	XC8764020	Z LEVER CAP	
10	XE1466001	THREAD HOLD GUIDE B ASSY (EXCEPT: NS40, NS20, NV20LE, NV20)	1000003630	45	137713020	POLYESTER SLIDER	
11	048025346	RETAINING RING E2.5 (EXCEPT: NS40, NS20, NV20LE, NV20)	1000003630	46	XC2435020	ZIGZAG ADJUSTING NUT	
12	XE4784001	PIN 2X6 (EXCEPT: NS40, NS20, NV20LE, NV20)	1000007733	47	018301032	BOLT SOCKET M3X10	
13	XC2420020	SHAFT		48	048030346	RETAINING RING E3	
14	XC8754021	NEEDLE HOLDER SHAFT A		49	XC2748021	SPRING-Z	
15	014300532	SET SCREW SOCKET (CP) M3X5		50	XC2436021	NEEDLE HOLDER BLOCK	
16	XC8755020	PLATE		51	XC2437021	SHAFT ASSY	
17	060300516	SCREW BIND M3X5		52	XC3037021	SCREW3X10	
18	X50476021	SPRING		53	XE1470101	TAKE-UP SUPPORT SHAFT	1000003523
19	XE1463001	HOOK RELEASE PLATE (EXCEPT: NS40, NS20, NV20LE, NV20)	1000003630	54	XZ5030001	WASHER, SPRING	
20	000020416	SCREW BIND M2X4 (EXCEPT: NS40, NS20, NV20LE, NV20)	1000003630	55	048050346	RETAINING RING E5	
21	XC2423021	NEEDLE BAR		56	XC3338021	SCREW3X8	1000003523
22	XC2424021	NEEDLE BAR THREAD GUIDE		57	XC8564031	THREAD TAKE-UP LEVER	
23	X53053052	SCREW SM2.38		58	XC4897020	THREAD TAKE-UP LEVER LINK	
24	XC2426020	NEEDLE THREAD PLATE		59	XC4898021	PRESSER BAR	
25	XC2427051	NEEDLE BLOCK	1000006955	60	XC4899121	PRESSER BAR CLAMP	
26	XZ0388251	NEEDLE CLAMP SCREW	1000010409	61	XC7207021	SCREW STUD M5	
27	XC2434021	NEEDLE THREAD BLOCK		62	XC4900021	SPRING	
28	XC6562131	NEEDLE BAR CRANK ROD ASSY		63	XE2555101	PRESSER FOOT HOLDER ASSY	1000022487
29	XE1999001	SCREW, FLAT SM3.57-40X7 L		64	132730122	TIGHTENING SCREW 3.57	
30	012400432	SET SCREW SOCKET (FT) M4X4		65	XC3021031	Z FOOT	
31	XA1854051	THREADER HOOK ASSEMBLY (NS20, NS40, NV20LE, NV20)	1000017223	66	XC4902021	PRESSER FOOT LIFTER	
	XE1464501	THREADER HOOK ASSY (OTHER)	1000019655	67	048040346	RETAINING RING E4	
32	XD1546051	LINK A ASSY (EXCEPT: NS40, NS20, NV20LE, NV20)	1000003630	68	XE1471001	THREAD RELEASE LEVER	
				69	XC4904121	SPRING	
				70	146200021	RETAINING RING, CS4	
				71	XC8767021	BH SWITCH ASSY	
				72	0A4400806	SCREW PAN (S/P WASHER) M4X8	
				73	XC8773020	RUBBER	
				74	XE1507001	PRESSER SWITCH HOLDER	
				75	XC8775021	PF SWITCH ASSY, LE	



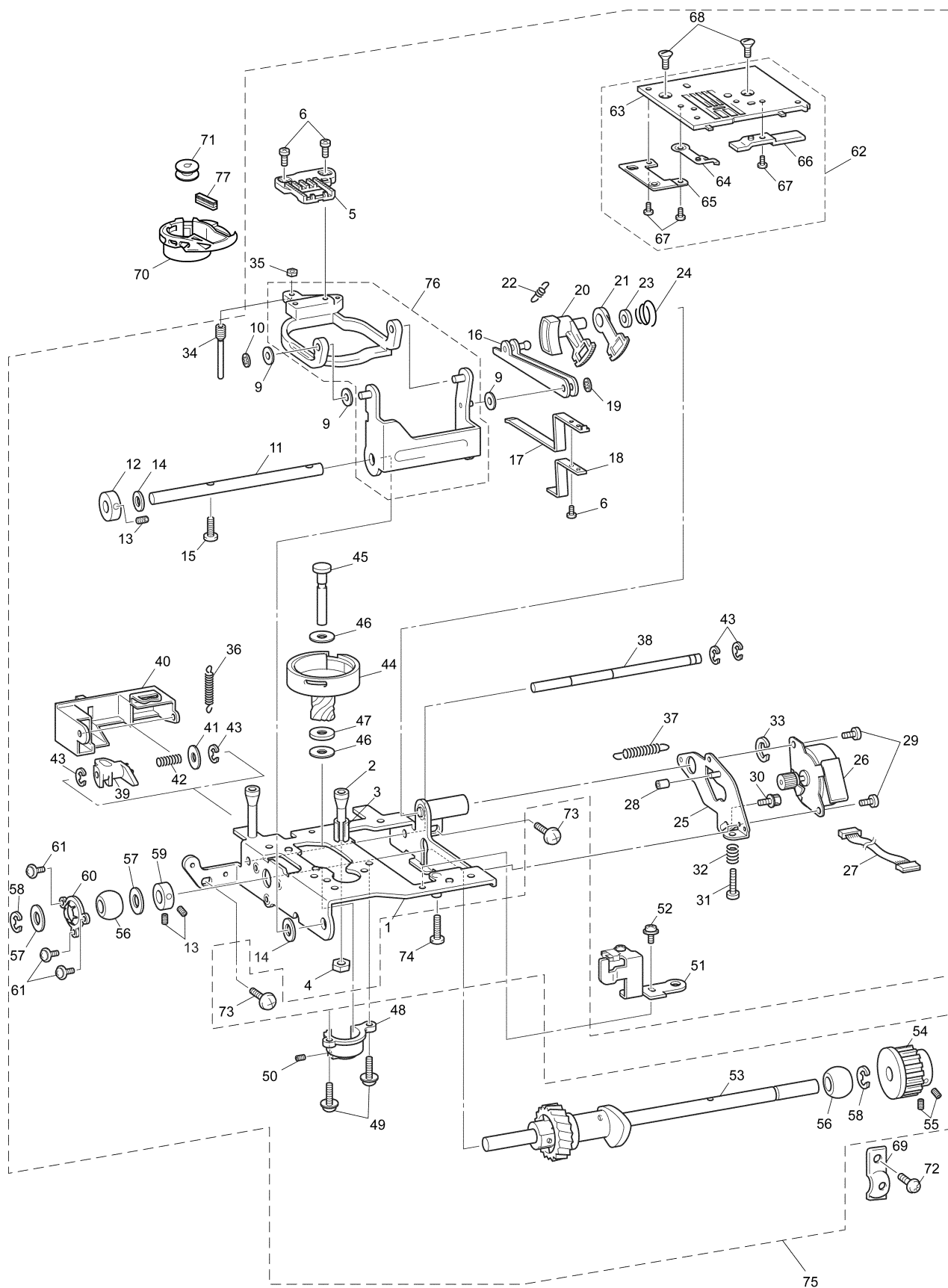
## (2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



## (2) UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

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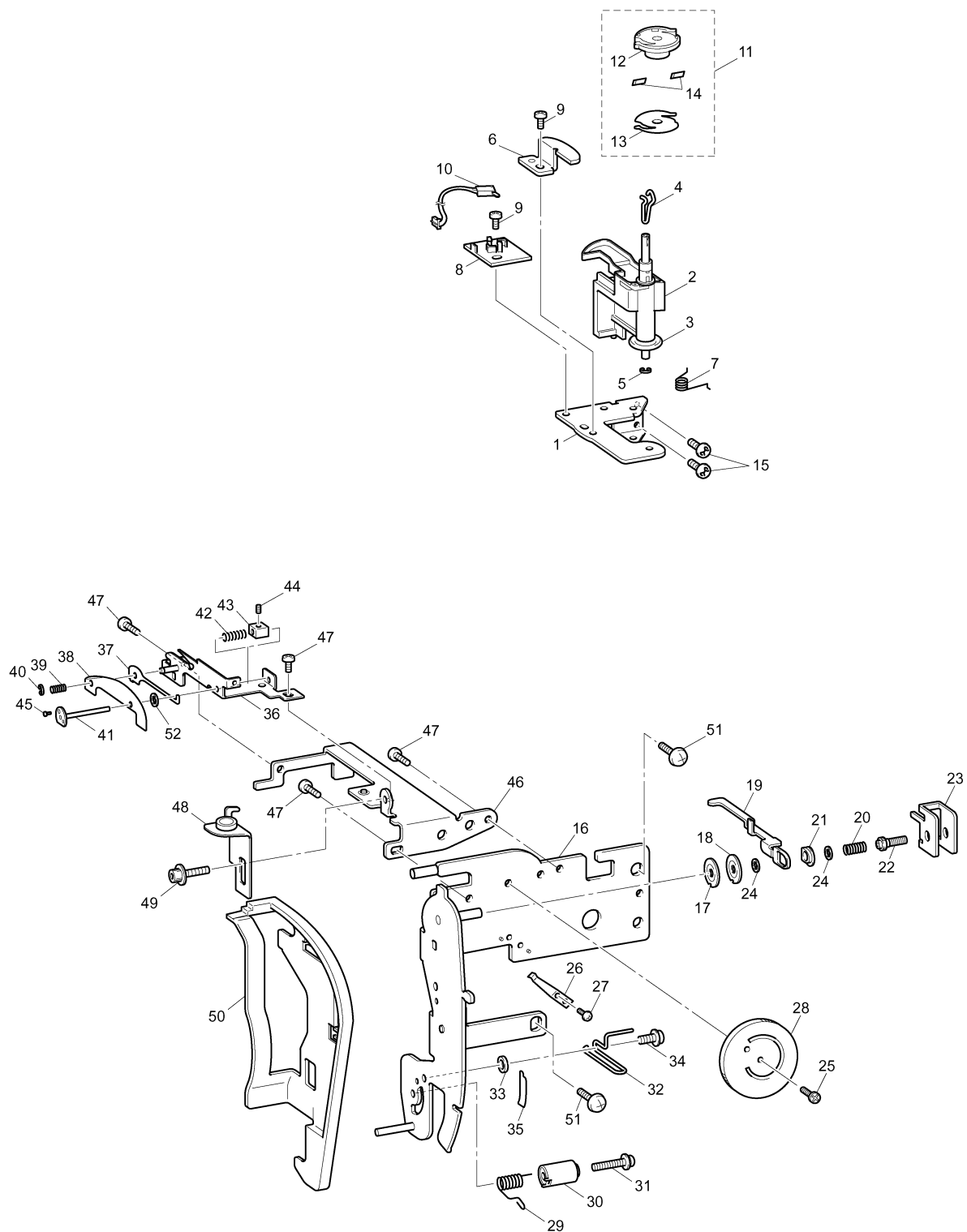
### (3) FEED UNIT



### (3) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE1475101	BASE PLATE ASSY	1000003468	45	XE1480001	OUTER ROTARY HOOK SHAFT	
2	XC8782021	NEEDLE PLATE SUPPORTER SHAFT B		46	137805022	SPACER	
3	XC8783020	FEED ARM SUPPORTER		47	137976021	WASHER 6	
4	021300106	NUT 1 M3		48	XE1481001	SHAFT SUPPORTER	
5	XE7489001	FEED DOG	1000020066	49	138172021	SCREW, PAN(S/P WASHER)M4X10	
6	060300616	SCREW BIND M3X6		50	014400632	SET SCREW SOCKET (CP) M4X6	
7	XE1476201	FEED BAR	1000016236	51	XE3650101	INNER ROTARY HOOK BRACKET ASSY	1000016400
8	XC8786121	FEED ARM A ASSY	1000016236	52	XC7564021	SCREW, PAN (S/P WASHER) M3X6	1000008646
9	137999020	POLYESTER SLIDER		53	XE1484001	LOWER SHAFT ASSY	
10	146200021	RETAINING RING, CS4		54	XC4943021	TIMING PULLEY D	
11	XE1477001	HORIZONTAL FEED SHAFT		55	014500532	SET SCREW SOCKET (CP) M5X5	
12	130676121	SET SCREW COLLAR		56	X52664020	LOWER SHAFT BUSHING	
13	014400432	SET SCREW SOCKET (CP) M4X4		57	X51383020	WASHER, THRUST	
14	X50546020	WASHER, THRUST		58	048060346	RETAINING RING E6	
15	060301206	SCREW BIND M3X12		59	XC8798021	SET COLLAR	
16	XC4924021	FEED ARM ASSY		60	XC4944021	BUSHING PRESSER B	
17	XC4927021	FEED SUPPORTING PLATE		61	085310615	TAPTITE BIND B M3X6	
18	XC4928120	FEED SUPPORTING PLATE B		62	XE1827101	NEEDLE PLATE A ASSY	1000018284
19	X56655021	RETAINING RING: CSTW-3.5		63	XE1828201	NEEDLE PLATE A	1000005300
20	XC2527121	FEED ADJUSTER		64	XC9728051	STOPPER PLATE	
21	XC2529020	F GEAR		65	XE1488001	NEEDLE PLATE B SUPPORT PLATE	
22	XC2530021	SPRING		66	XE8544001	F GEAR STOPPER PLATE	1000018284
23	137713020	POLYESTER SLIDER		67	060260316	SCREW BIND M2.6X3	
24	XC2531021	SPRING		68	X50487021	SCREW M4	1000010447
25	XC8791021	FPM HOLDER SUB ASSY		69	132421021	BUSHING PRESSER	
26	XC8757021	Z PULSE MOTOR: M35SP-9N		70	XE7560001	INNER ROTARY HOOK ASSY	1000016400
27	XC8793021	LEAD WIRE ASSY, FPM-LE		71	X52800120	BOBBIN	
28	XC8773020	RUBBER		72	X57908021	TAPTITE, BIND S M4X10	
29	060300416	SCREW BIND M3X4		73	XE1489001	STUD SCREW M4	
30	XC3338021	SCREW3X8		74	060301206	SCREW BIND M3X12	
31	018402533	BOLT SOCKET M4X25		75	XE4813101	FEED UNIT SUPPLY ASSY M1	1000018284
32	XC2537021	SPRING		76	XE2015201	FEED BAR ASSY	1000016236
33	XC9924021	RETAINING RING 10		77	XC3137000	PILE	1000019975
34	XC3941021	VERTICAL ADJUSTER SCREW ASSY					
35	XC2546021	M5 NUT					
36	XE1940001	SPRING					
37	XE1478001	SPRING					
38	XC8794021	VERTICAL FEED SHAFT					
39	XC2551020	VERTICAL LEVER					
40	XE1479001	DROP KNOB					
41	025040332	WASHER PLAIN L 4					
42	XC2550021	SPRING					
43	048030346	RETAINING RING E3					
44	XC4141121	OUTER ROTARY HOOK ASSY					

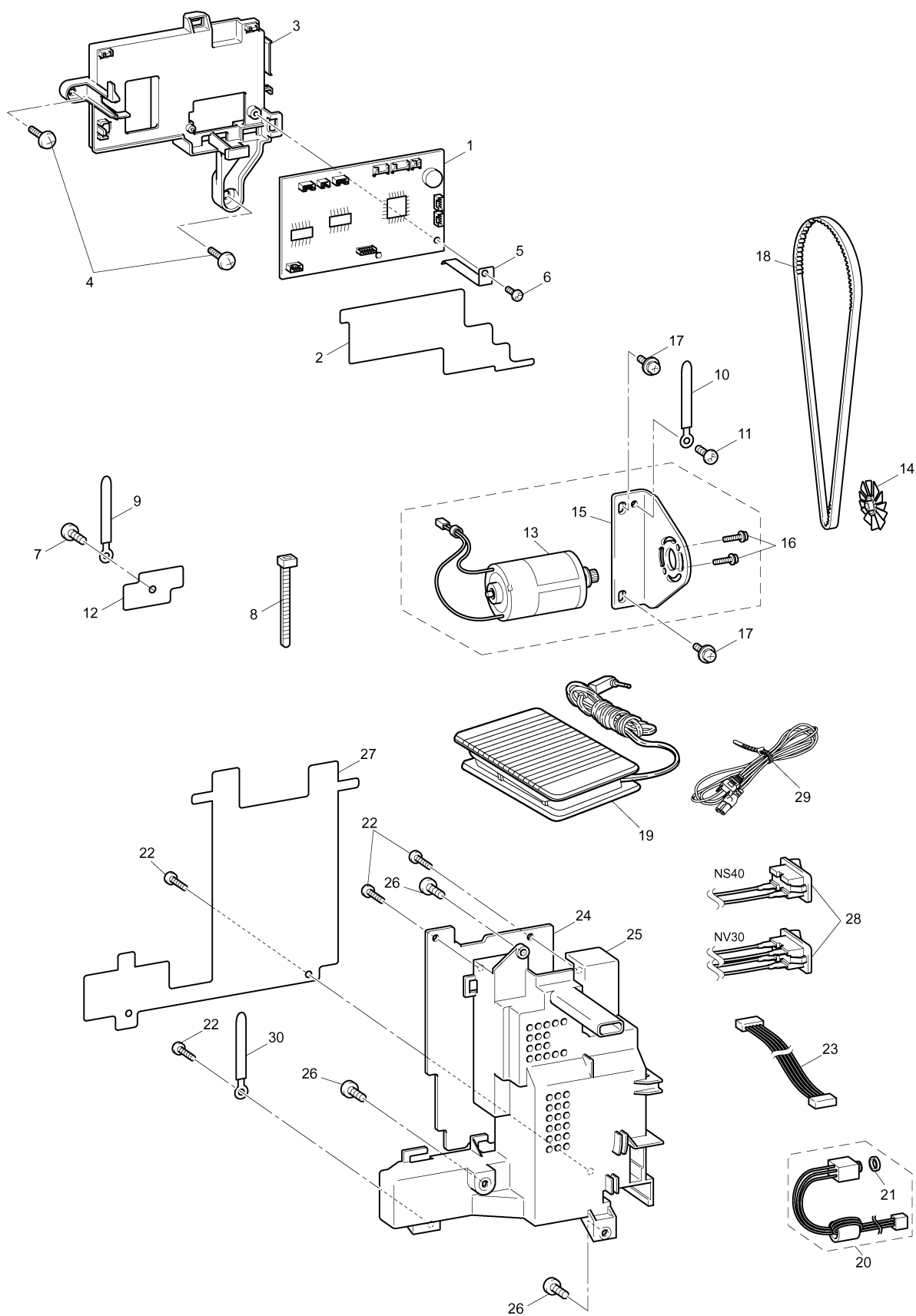
## (4) BOBIN WINDING / NEEDLE THREADING MECHANISM



## (4) BOBIN WINDING / NEEDLE THREADING MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
BOBIN WINDING MECHANISM				43	XE1518001	ADJUSTING COLLAR	
1	XE1494001	BOBBIN WINDER ASSEMBLY HOLDER		44	012300432	SET SCREW SOCKET (FT) M3X4	
2	XE1495001	BW SHAFT HOLDER ASSEMBLY		45	X57363051	POWER LOCK 2X3	
3	X55238021	RUBBER RING		46	XE1509001	THREAD GUARD HOLDER	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING	1000007062	47	060300416	SCREW BIND M3X4	
5	048050343	RETAINING RING E5		48	XE1519101	BOBBIN WINDER GUIDE ASSY	1000003964
6	XA2862021	BOBBIN WINDER SHAFT STOPPER		49	XC3037021	SCREW3X10	
7	XZ0070021	BOBBIN WINDER SPRING		50	XE1521001	THREAD GUARD COVER	
8	XC2614021	SW ADJUST PLATE		51	XE1489001	STUD SCREW M4	
9	060300616	SCREW BIND M3X6		52	XE3403001	SPACER	1000004521
10	XC2612051	SW ASSY: BW-F					
11	XC4672051	BOBBIN BASE ASSY					
12	XC2616051	BOBBIN BASE					
13	XA5877021	BOBBIN THREAD CUTTER HOLDER					
14	X80321021	NT LOWER THREAD CUTTER					
15	X57908021	TAPTITE, BIND S M4X10					
NEEDLE THREADING MECHANISM							
16	XE1504001	THREAD TENSION HOLDER SUB ASSY					
17	XA0083121	TENSION DISC A	1000006407				
18	XA0084121	TENSION DISC B	1000006407				
19	XE1506001	THREAD RELEASE PLATE					
20	X55842021	SPRING					
21	XA1388021	TENSION DISC WASHER					
22	XC5053021	THREAD TENSION ADJUSTING SCREW					
23	XC5054021	THREAD TENSION PLATE					
24	XD0573021	WASHER					
25	XC9234021	TENSION DIAL SHAFT					
26	XE1924101	NOTCHED SPRING					
27	062300416	SCREW PAN M3X4					
28	XE5650001	THREAD TENSION DIAL	1000010411				
29	XE2029001	SPRING					
30	XC2648121	THREAD CATCHING SPRING CASE	1000003151				
31	0A4301806	SCREW, PAN (S/P WASHE) M3X18					
32	XC2651050	THREAD GUIDE WIRE					
33	XA9996051	WASHER, PLAIN					
34	XC7564021	SCREW, PAN(S/P WASHER)M3X6					
35	XE5984001	SPRING TAPE	1000014768				
36	XE1512101	THREAD GUIDE PLATE SUB ASSY	1000004521				
37	XE1514001	SPACER					
38	XE1515101	TENSION PLATE	1000004521				
39	X57605051	SPRING					
40	048020346	RETAINING RING E2					
41	XE1516001	TENSION PRESSER PLATE ASSY					
42	XA9577051	SPRING					

## (5) ELECTRIC PARTS / MAIN MOTOR UNIT

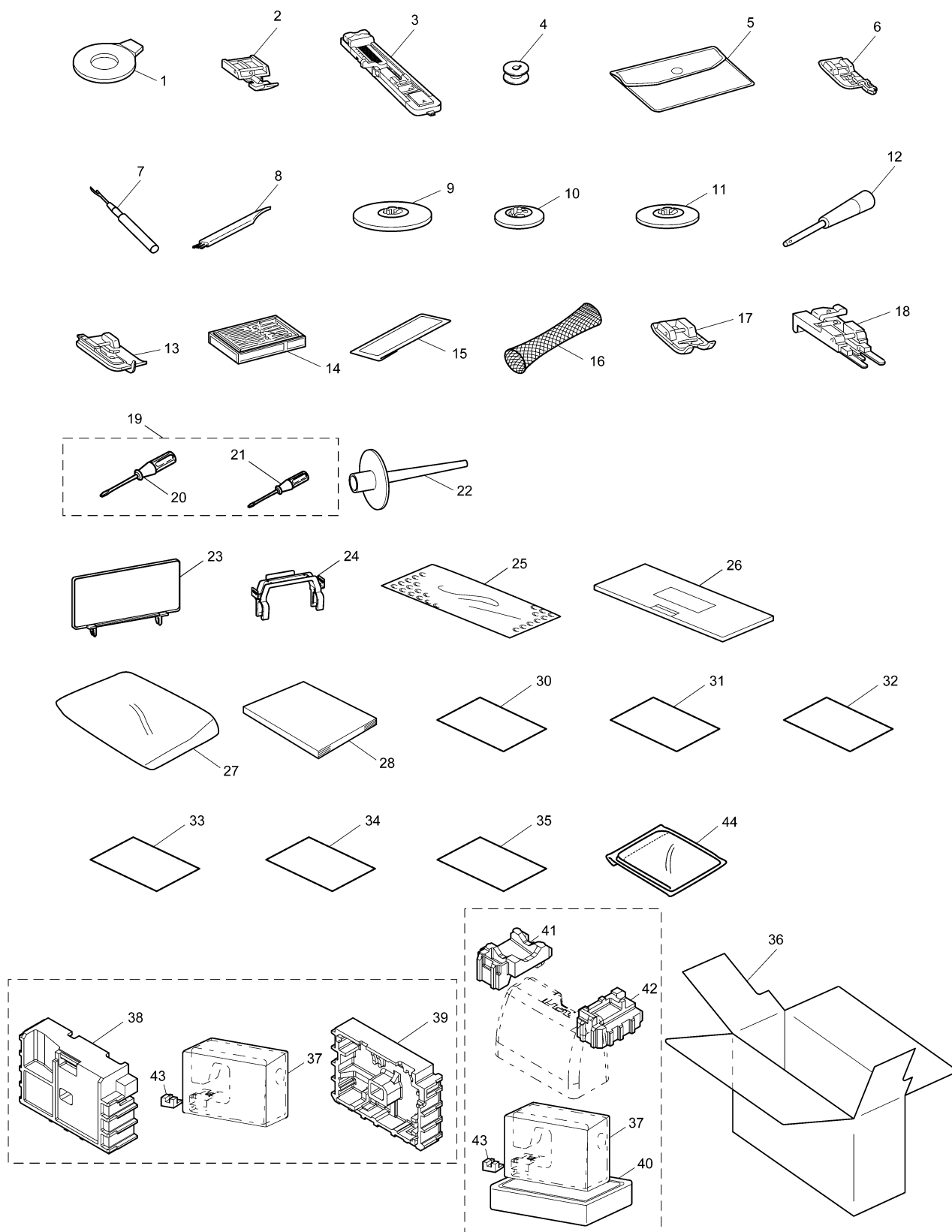


## (5) ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ELECTRIC PARTS				28	XE1593201	PW SW ASSY (NS40)	
1	XE2880001	MAIN PCB SUPPLY ASSY: M1YM40 (NS40, NS20, NV20LE, NV20)			XE2330001	PW SW ASSY: M1Y230 (OTHER)	1000010873
	XE2879001	MAIN PCB SUPPLY ASSY: M1YM70 (OTHER)	1000003630	29	XC6052021	POWER SUPPLY CORD: UL CSA-LF	
2	XE1596101	INSULATOR SHEET: M1 MAIN			X59354121	POWER SUPPLY CORD –BS (NV30: U.K., HKG, NV20LE: OTHER)	1000010033
3	XE1523001	SHUTTER COVER			XA0070121	POWER SUPPLY CORD (NV30: OTHER, ML750, JS70E, NV20LE: DEU, ITA, NV20)	1000010873
4	XE1489001	STUD SCREW M4			XE2016001	POWER SUPPLY CORD KOR (NV30: KOR)	1000003994
5	XC8810020	MAIN PCB PLATE SPRING			XC9548021	POWER SUPPLY CORD: SAA-LF (NS30, NS30LE, NS20)	1000002552
6	085311016	TAPTITE BIND B M3X10			XA5820021	MAIN POWER CODE (NV30: CHN)	1000007929
7	060400616	SCREW BIND M4X6		30	X52318021	COACHING CLIP CS-2	
8	X53169020	BAND					
9	XA0286021	WIRE CLIP					
10	137947001	CLIP					
11	060300616	SCREW BIND M3X6					
12	XE1976001	INSULATOR SHEET: M1 PROTECT					
MAIN MOTOR UNIT							
13	XE1640101	MAIN MOTOR SUB ASSY: M1 (OTHER)					
	XE8486001	MAIN MOTOR SUB ASSY (NV30: HKG, CHN)	1000018424				
14	XC3803020	MOTOR FAN					
15	XE1526001	MOTOR HOLDER					
16	0A5300806	SCREW PAN (S/P WASHER) M3X8					
17	XA8474021	UPSET 4X12 DB					
18	XC2685051	T BELT494-2GT-6					
19	XC8816021	FOOT CONTROLLER: FC-322-81-LF (U.S.A, CAN, KOR, CHN, SGP, AUS, HKG, RUS, UAE, TUR)	1000010886				
	XD0501021	FOOT CONTROLLER: FC-322-LF-EU (OTHER)					
POWER SUPPLY UNIT							
20	XE1851001	FC JACK SUPPLY ASSY: M1					
21	XD1973021	NUT F					
22	085311016	TAPTITE BIND B M3X10					
23	XE1588001	POWER LEAD WIRE ASSY					
24	XE1850001	POWER PCB SUPPLY ASSY 120V: M1 (NS40)					
	XE2877001	POWER PCB SUPPLY ASSY 230V: M1 (OTHER)	1000003630				
	XE8575001	POWER PCB SUPPLY ASSY 230#2 (NV30: HKG, CHN)	1000018424				
25	XE1524201	INSULATION COVER	1000008120				
26	060400816	SCREW BIND M4X8					
27	XE1598001	INSULATOR SHEET: M1 POWER					

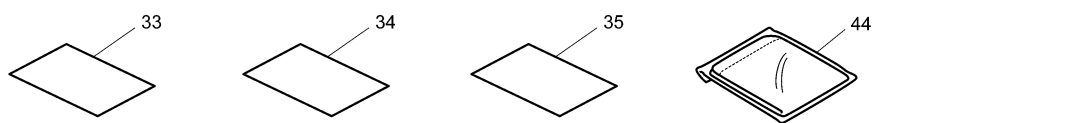
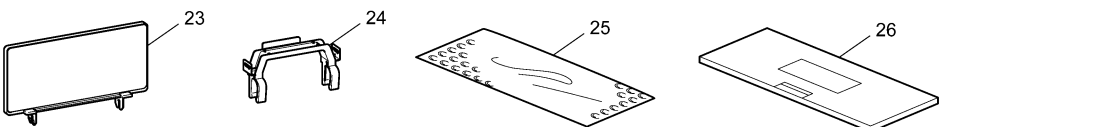


## (6) ACCESSORY PARTS / USER MANUAL / PACKAGE



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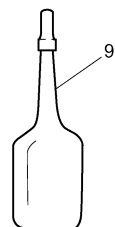
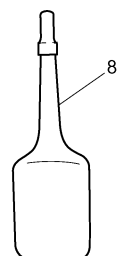
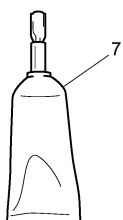
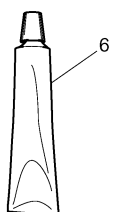
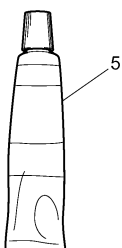
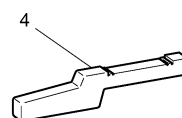
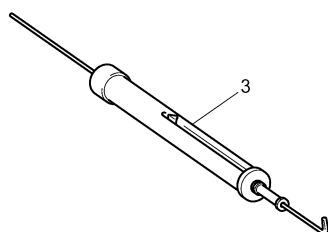
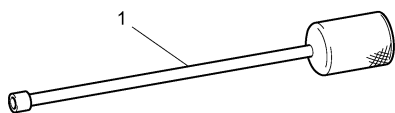
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ACCESSORY PARTS				28	<del>XE2420101</del>	INSTRUCTION BOOK DUT (NV30: FRA, NV20LE: DEU)	1000023996
1	XC1074051	DISC-SHAPED SCREWDRIVER	1000011717		<del>XE2421101</del>	INSTRUCTION BOOK SPA (NV30: SPA)	1000023996
2	X59370021	ZIPPER FOOT			<del>XE2422101</del>	INSTRUCTION BOOK ITA (NV30: ITA, SWI, NV20LE: ITA, NV20LE: DEU)	1000023996
3	XC2691033	BH PRESSER FOOT ASSY			<del>XE2423101</del>	INSTRUCTION BOOK RUS (RUS)	1000023996
4	X52800120	BOBBIN			<del>XE3399101</del>	INSTRUCTION BOOK KOR (KOR)	1000023996
5	XC4487021	ACCESSORY BAG			<del>XE4560101</del>	INSTRUCTION BOOK SWE/FIN (NEU)	1000023996
6	XE6305101	OVERCASTING STITCH FOOT ASSY	1000017761		<del>XE4562101</del>	INSTRUCTION BOOK DEN/NOR (NEU)	1000023996
7	XZ5082001	SEAM RIPPER	1000020346		<del>XE4557101</del>	INSTRUCTION BOOK EEU (Cesko, Hungary)	1000023996
8	X59476021	CLEANING BRUSH			<del>XE4563101</del>	INSTRUCTION BOOK EEU (Poland, Romania)	1000023996
9	130012024	SPOOL PRESSER A			<del>XE4604101</del>	INSTRUCTION BOOK CHN (NV30: CHN)	1000023996
10	130013124	SPOOL PRESSER B			<del>XE5009101</del>	INSTRUCTION BOOK BG	1000023996
11	XE1372001	SPOOL PRESSER C			<del>XE5335101</del>	INSTRUCTION BOOK SPA (NS40: MEX)	1000023996
12	XZ5051001	PUNCH	1000009886	29	<del>XE2424001</del>	INSTRUCTION CD (NEU)	1000007564
13	XE2650001	BLIND STITCH FOOT ASSY	1000009241	30	XE2429001	QUICK REFERENCE GUIDE (NS40, 20, NV20LE)	
14	X58358021	Z NEEDLE ASSY			XE2425001	QUICK REFERENCE GUIDE (OTHER)	1000003630
15	X59296121	TWIN NEEDLE (1PC)			XE5016001	QUICK REFERENCE GUIDE BG (EEU)	1000008617
16	XA5523020	NET		31	XC8946021	WARRANTY CARD C (U.S.A.)	
17	XD0810031	TRANSPARENCY PRESSER FOOT			XE8671001	WARRANTY CARD BROTHER CANADA (CAN)	1000018691
18	XE2643001	BUTTONING FOOT ASSY	1000006460		<del>XE5572001</del>	WARRANTY CARD BROTHER RUS (RUS)	1000017863
19	XE0243001	SCREW DRIVER ASSY			<del>LA1661001</del>	WARRANTY CARD EURO CH (GER, U.K., FRA, ITA, EEU, NEU, BEL, NLD, SWI, IRE)	1000017863
20	XC8349021	SCREW DRIVER	1000013436		<del>XC6402021</del>	WARRANTY CARD UK (U.K.)	1000017863
21	X55468021	SCREW DRIVER S	1000013436		<del>XE6609101</del>	WARRANTY CARD 5YEARS ITA (ITA)	1000017863
22	XE2241001	EXTRA SPOOL PIN			<del>LW313500</del>	CEE WARRANTY CARD (EEU)	1000016851
23	XE2444001	STITCH PATTERN PLATE 70 (EXCEPT: NS40, 20, NV20LE, NV20)	1000003630		XD1328221	WARRANTY CARD CHINA (NV30: CHN)	1000012599
24	XE2238001	STITCH PATTERN PLATE HOLDER (EXCEPT: NS40, 20, NV20LE, NV20)	1000003630	32	XD0256121	INSERTION WEEE (EUROPE)	
25	XE2800001	BAG BUBBLE PACK 180X320 (EXCEPT: NS40, 20, NV20LE, NV20)	1000003630	33	XE1158101	BOOKLET (DEU, U.K., FRA, ITA, EEU, NEU)	
26	XE2801001	STITCH PATTERN PLATE PAD (EXCEPT: NS40, 20, NV20LE, NV20)	1000003630	34	XE5882001	USER'S MANUAL (JS70E)	1000010873
	XA4783001	NO STICK FOOT H (JS70E)	1000010873	35	<del>XE8541001</del>	INSERTION (for INNER ROTARY HOOK & INNER ROTARY HOOK BRACKET: EXCEPT: USA, CAN)	1000023996
USER MANUAL					<del>XE8340001</del>	INSERTION (for INNER ROTARY HOOK & INNER ROTARY HOOK BRACKET: USA, CAN)	1000023996
27	130800021	BAG, 230X310H	1000017745		<del>XE8862201</del>	INSERTION CE (TUR/SGP/UAE, AUS, UK, ITA, GUF, FRA, ESP, FIN, CHE, EEU, NEU, DEU, AUT)	1000023996
28	<del>XE2426101</del>	INSTRUCTION BOOK ENG (NS40: USA, NS20)	1000023996		XE9897001	UKRAINIAN ROHS INSERTION (RUS)	1000024008
	<del>XE2427101</del>	INSTRUCTION BOOK FRE (NS40: CAN)	1000023996				
	<del>XE2418101</del>	INSTRUCTION BOOK GER (NV30: DEU, EEU, NV20LE: DEU)					
	<del>XE2417101</del>	INSTRUCTION BOOK ENG (NV30: U.K., EEU, NEU, AUS, SGP, HKG, UAE, TUR, NS30, NS30LE, NV20LE: OTHER)	1000023996				
	<del>XE2419101</del>	INSTRUCTION BOOK FRE (NV30: FRA, SWI, NV20LE: DEU)	1000023996				



## (6) ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	REMARKS
PACKAGE			
36	XE2247001	CARTON L-US (NS40)	
	XE2246001	CARTON MID (NV30:OTHER)	
	XE2682001	CARTON MID RUS (NV30: RUS)	
	XE9739001	COLOR CARTON MODEL: NS30 (NS30: AUS&NZL)	1000023994
	XE8553001	CARTON SUPPLY ASSY (NV30: HKG, CHN)	1000018424
	XE3078001	CARTON MID RUS ML750 (ML750)	1000003630
	XE3622001	COLOR CARTON NS30LE (NS30LE)	1000005008
	XE4605001	CARTON (NV30: CHN)	1000007929
	XE5820001	CARTON MID RUS (JS70E)	1000010873
	XE6276001	COLOR CARTON MODEL: NS20 (OTHER)	1000013329
	XE9780001	COLOR CARTON MODEL: NS20 (NS20: AUS (885V12-70102))	1000023088
	XE6547001	CARTON MODEL: NV20LE (NV20LE)	1000013975
	XE9445001	COLOR CARTON MODEL: NV30 (NV30: SGP, UAE, TUR)	1000020732
	XE9433001	CARTON MODEL: NV20 (NV20: OTHER)	1000020907
	XE9433101	CARTON MODEL: NV20 (NV20: RUS)	1000022803
37	X60439151	BAG, 630X630T	
38	XE2256001	POLYSTYRENE FOAM PAD FRONT (NS40, 20, NV20LE)	
39	XE2257001	POLYSTYRENE FOAM PAD REAR (NS40, 20, NV20LE)	
40	XE1533001	BODY SUPPORT SF (EXCEPT: NS40, 20, NV20LE)	1000003630
41	XE1534001	CASE SUPPORT SF-L (EXCEPT: NS40, 20, NV20LE)	1000003630
42	XE1535001	CASE SUPPORT SF-R (EXCEPT: NS40, 20, NV20LE)	1000003630
43	XC4762250	THREADER SUPPORT SF	
44	XC1103022	DUST COVER ASSEMBLY (NS40, NS20, NV20LE)	
	XE3435001	CARTON STICKER L-RW (NS40 for RUNWAY MODEL) (EXCEPT: NS40; MEX)	1000009388
	XE6277001	CARTON STICKER NS20	1000013329
	XE5340001	NOM CARTON LABEL (NS40: MEX)	1000009388

## SPARE PARTS



## SPARE PARTS

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**brother**®

NS40/NV30/ML750/NS30/NS30LE/JS70E/NS20/NV20LE/NV20  
10F07HF885V12/13